

### Abstract of the Disclosure

An electrophotographic includes a main frame, a photosensitive drum unit vertically detachably installed on the main frame and having a photosensitive drum on which an electrostatic latent image is formed, and an intermediate transfer unit vertically detachably installed on the main frame and having a transfer belt to which a toner image is transferred from the photosensitive drum, wherein the intermediate transfer unit is installed above the photosensitive drum unit.